# اصل و ارزان بخرید

# "NDTKALA" كالأي بازرسان متخصص جوش ايران

تامین تجهیزات و مواد مصرفی تست های غیر مخرب ایران

تحویل کالا در تهران ۲ ساعته و در شهرستان ها ۲۴ ساعته انجام می پذیرد





























Carestream Health Inc. 1049 Ridge Road West Rochester, NY 14615

#### October 2, 2020

#### TO USERS OF INDUSTREX PRODUCTS:

# SUBJECT: CERTIFICATE OF CONFORMANCE OF INDUSTREX FILM EMULSIONS FOR USE BY PRATT & WHITNEY VENDORS

Listed below are the INDUSTREX film emulsions manufactured prior to September 24, 2020. All INDUSTREX film emulsions: DR50, M100, MX125, T200, AA400 meet or exceed the Pratt & Whitney Film Certification Requirements.

### **Pratt & Whitney Approved Film Emulsions:**

DR50	207 208 209 243 244 245		223 224 225 2	226 227 228 229	231 232 233 234 23	35 236 238 239 241 242
M100	145 146 147 182 183 184 207 208 209	148 149 151 185 186 187 211 212 213	152 153 155 188 189 191 214 215 216	156 157 158 159 192 193 194 195	171 172 173 174 1 196 197 198 199 2 223 224 225 226 2	38 139 141 142 143 144 75 176 177 178 179 181 01 202 203 204 205 206 27 228 229 231 232 233
MX125	393 394 395 419 421 422 445 446 447 474 475 476 499 501 502 525 526 528	396 397 398 423 424 425 448 449 451 477 478 479 503 504 505 529 531 532	399 401 402 426 427 428 452 453 455 481 482 483 506 507 508 533 534 535	403 404 405 406 429 431 432 433 456 457 458 461 484 485 486 487 509 511 512 513	407 409 411 412 4 434 435 436 437 4 462 464 465 466 4 488 489 491 492 4 514 515 516 517 5 541 543 544 545 5	86 387 388 389 391 392 13 414 415 416 417 418 38 439 441 442 443 444 67 468 469 471 472 473 93 494 495 496 497 498 18 519 521 522 523 524 46 547 548 549 551 552
T200	324 325 326 352 353 354 377 378 379 407 409 411	327 328 329 355 356 357 381 206 382 412 414 415	331 332 333 358 359 361 383 207 385 416 417 418	334 335 336 337 362 363 364 365 391 392 393 394	338 341 342 343 3 366 367 368 369 3 395 396 397 398 3 435 436 437 438 4	17 318 319 321 322 323 45 346 347 348 349 351 71 372 373 374 375 376 99 401 403 404 405 406 39 441 442 443 444 445
AA400	643 644 645 668 669 671 696 697 698 728 729 731 755 756 757 783 784 785 812 813 814 837 838 839 864 865 866 891 892 893	646 647 648 672 673 674 699 701 702 732 733 734 758 759 761 786 787 788 815 816 817 841 842 843 867 868 869 894 895 896	649 651 652 675 676 677 703 704 705 735 736 737 762 763 764 789 792 793 818 819 821 844 845 846 871 872 873 897 898 901	653 654 655 656 678 679 681 682 706 709 713 714 739 741 742 743 765 766 767 769 794 795 796 798 822 823 824 825 847 848 851 852 874 875 877 878	657 658 659 661 6 683 684 686 687 6 715 716 717 718 7 744 745 746 747 7 771 773 774 775 7 801 802 803 804 8 826 827 828 829 8 853 854 855 856 8 879 881 882 883 8	36 637 638 639 641 642 62 663 664 665 666 667 88 689 691 692 693 695 19 722 723 725 726 727 48 749 751 752 753 754 76 777 778 779 781 782 65 806 807 808 809 811 31 832 833 834 835 836 57 858 859 861 862 863 84 885 886 887 888 889 11 912 913 914 915 916

Sincerely, forest M. Musher

Joseph M. Murphy, Product Manager







4th Revised version

Hereby it is confirmed by the BAM Certification Body, that the industrial X-ray film system 12200 Berlin, Germany with the designation

T: +49 30 8104-0

F: +49 30 8104-7 2222

# Industrex AA 400 Film. processed in the Industrex Single Part Developer,

# automatic film processing with immersion time of 100 seconds, developer temperature 26 °C

of the manufacturer

Carestream Health, Inc. Rochester, New York, 14608 USA

meets the requirements of film system class C 5 for industrial X-ray films systems for radiographic testing according to ISO 11699-1:2012 as well as the requirements of the ASTM system class II according to ASTM E 1815-08 (2013).

Certificate holder according to certification contract

No. BAM-ZBA-0013-2007-Carestream Health S.A., 2nd Revised Version:

Carestream Health Suisse SA Centre "Les Tuillières" Route de Cité-Ouest, 2 1196 Gland Switzerland

According to standard ISO/IEC 17065:2012 (formerly: EN 45011:1998) the certification comprises a type examination with periodical surveillance of the products and quarterly surveillance of the manufacturing process data as well as a monitoring of the production site at Windsor, CO (BAM Certification System IIb).

The certificate is valid until December 19, 2020.

BAM test report BAM VIII.3/6638 of May 9, 2006 and the results from current monitoring procedures (reference no. BZS-GS/130/15) are constituent parts of this certificate.

for Bundesanstalt für Materialforschung und -prüfung (BAM)

Unter den Eichen 87,12205 Berlin, 2015-12-20

Dr. R. Schmidt

BAM Certification Body

Distribution list::

1st Certificate holder

Dr. U. Ewert **BAM Assessor** 

BAM Certification Body

The BAM Certification Body has been accredited according to Standard ISO/IEC 17065:2012 by the DAkkS (Deutsche Akkreditierungsstelle GmbH). The accreditation is valid for the scope given in certificate D-ZE-11075-21-00.



November 2013

# CERTIFICATION OF INDUSTREX FILM SYSTEMS ACCORDING TO ASTM E1815-08

INDUSTREX<sup>™</sup> Film Types Covered: DR50, M100, MX125, T200, AA400

# **Processing Conditions:**

	Developer	Immersion Time	Temperature
Automatic	INDUSTREX Dev	100 Seconds (8' Cycle)	26°C (79°F)

### Film System Classification per ASTM E1815-08 and EN ISO 11699-1:2011:

Film	Process	CEN	Dose		dient	Sigma D	Ratio	ASTM
Туре	Cycle	Speed	mGY	D = 2	D = 4	at $D = 2$	G/Sigma D	Class
DR50	Auto	50	18.5	4.9	7.9	0.015	327	Special
M100	Auto	100	10.7	4.7	8.8	0.018	261	I
	-						-	
MX125	Auto	125	7.4	4.5	8.0	0.021	214	I
T200	Auto	250	4.4	4.3	7.1	0.025	172	I
AA400	Auto	400	2.8	4.3	7.3	0.032	134	II

These classifications will be valid if the above processing cycle is implemented and in control.

# Exposure:

All exposures have been made in accordance with ASTM E1815 and EN ISO 11699-1.

Sincerely,

Joseph M. Murphy, Product Manager

Joseph M. musher



November 2013

# CLASSIFICATION OF INDUSTREX FILM SYSTEMS ACCORDING TO EN ISO 11699-1:2011

INDUSTREX<sup>™</sup> Film Types Covered: M100, MX125, T200 and AA400

The EN ISO 11699-1:2011 standard has been prepared by Technical Committee ISO/TC 135 "Non-destructive testing" and approved by Technical Committee CEN/TC 138 "Non-destructive testing". EN ISO 11699-1:2011 supersedes EN 584-1:2006.

#### **Processing Conditions:**

	Developer	Developer Immersion Time	Temperature
Automatic	INDUSTREX SP Dev	100 Seconds (8' Cycle)	26°C (79°F)

### Film System Classification:

Film	Process	CEN	Dose	Grad	dient	Sigma D	Ratio	EN ISO 11699-1
Type	Cycle	Speed	mGY	D = 2	D = 4	at D = 2	G/sigma <sub>D</sub>	Class
M100	Auto	100	10,7	4,7	8,8	0,018	261	2
MX125	Auto	125	7,4	4,5	8,0	0,021	214	3
T200	Auto	250	4,4	4,3	7,1	0,025	172	4
AA400	Auto	400	2,8	4,3	7,3	0,032	134	5

These classifications will be valid if the above processing cycle is implemented and in control.

#### Exposure:

All exposures have been made in accordance with EN ISO 11699-1:2011 and EN 584-1:2006.

Sincerely,

Joseph M. Murphy, Product Manager

Joseph M. musky





# Certificate of Registration

QUALITY MANAGEMENT SYSTEM - ISO 9001:2015

This is to certify that: Carestream Health, Inc.

2000 Howard Smith Ave. West

Windsor Colorado 80550 USA

Holds Certificate No: FM 578260

and operates a Quality Management System which complies with the requirements of ISO 9001:2015 for the following scope:

The manufacture and distribution of industrial X-ray film.

For and on behalf of BSI:

Carlos Pitanga, SVP, System Certification and Compliance

Original Registration Date: 2011-08-08 Latest Revision Date: 2018-03-30

Page: 1 of 1

bsi.





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Effective Date: 2018-04-07

Expiry Date: 2021-04-06



# Certificate N°: BAM/ZBA/003/06



Hereby it is confirmed by the BAM Certification Body, that the industrial X-ray film system 12200 Berlin, Germany with the designation

T: +49 30 8104-0 F: +49 30 8104-7 2222

Bundesanstalt für

Materialforschung

# Industrex MX125 Film, processed in the Industrex Single Part Developer,

# automatic film processing with immersion time of 100 seconds, developer temperature 26 °C

of the manufacturer

Carestream Health, Inc. Rochester, New York, 14608 USA

meets the requirements of film system class C 3 for industrial X-ray films systems for radiographic testing according to ISO 11699-1:2012 as well as the requirements of the ASTM system class I according to ASTM E 1815-08 (2013).

Certificate holder according to certification contract

No. BAM-ZBA-0013-2007-Carestream Health S.A., 2nd Revised Version:

Carestream Health Suisse SA Centre "Les Tuillières" Route de Cité-Ouest, 2 1196 Gland Switzerland

According to standard ISO/IEC 17065:2012 (formerly: EN 45011:1998) the certification comprises a type examination with periodical surveillance of the products and quarterly surveillance of the manufacturing process data as well as a monitoring of the production site at Windsor, CO (BAM Certification System IIb).

The certificate is valid until December 19, 2020.

BAM test report BAM VIII.3/6636 of May 9, 2006 and the results from current monitoring procedures (reference no. BZS-GS/130/15) are constituent parts of this certificate.

> for Bundesanstalt für Materialforschung und -prüfung (BAM) Unter den Eichen 87,12205 Berlin, 2015-12-20

> > MATERIALFORS

Dr. R. Schmidt

BAM Certification Body

Distribution list::

1st Certificate holder

BAM Assessor

2<sup>nd</sup> BAM Certification Body

The BAM Certification Body has been accredited according to standard ISO/IEC 17065:2012 by the DAkkS (Deutsche Akkreditierungsstelle GmbH). The accreditation is valid for the scope given in certificate D-ZE-11075-21-00.



# Certificate N°: BAM/ZBA/003/06



Hereby it is confirmed by the BAM Certification Body, that the industrial X-ray film system 12200 Berlin, Germany with the designation

T: +49 30 8104-0 F: +49 30 8104-7 2222

Bundesanstalt für

Materialforschung

# Industrex MX125 Film, processed in the Industrex Single Part Developer,

# automatic film processing with immersion time of 100 seconds, developer temperature 26 °C

of the manufacturer

Carestream Health, Inc. Rochester, New York, 14608 USA

meets the requirements of film system class C 3 for industrial X-ray films systems for radiographic testing according to ISO 11699-1:2012 as well as the requirements of the ASTM system class I according to ASTM E 1815-08 (2013).

Certificate holder according to certification contract

No. BAM-ZBA-0013-2007-Carestream Health S.A., 2nd Revised Version:

Carestream Health Suisse SA Centre "Les Tuillières" Route de Cité-Ouest, 2 1196 Gland Switzerland

According to standard ISO/IEC 17065:2012 (formerly: EN 45011:1998) the certification comprises a type examination with periodical surveillance of the products and quarterly surveillance of the manufacturing process data as well as a monitoring of the production site at Windsor, CO (BAM Certification System IIb).

The certificate is valid until December 19, 2020.

BAM test report BAM VIII.3/6636 of May 9, 2006 and the results from current monitoring procedures (reference no. BZS-GS/130/15) are constituent parts of this certificate.

> for Bundesanstalt für Materialforschung und -prüfung (BAM) Unter den Eichen 87,12205 Berlin, 2015-12-20

> > MATERIALFORS

Dr. R. Schmidt

BAM Certification Body

Distribution list::

1st Certificate holder

BAM Assessor

2<sup>nd</sup> BAM Certification Body

The BAM Certification Body has been accredited according to standard ISO/IEC 17065:2012 by the DAkkS (Deutsche Akkreditierungsstelle GmbH). The accreditation is valid for the scope given in certificate D-ZE-11075-21-00.



# INDUSTREX Films for Industrial X-ray Use - Product Guide<sup>1</sup>

			Replaces		Available Formats (code)									AUTOMATIC		
INDUCTORY	System	Class <sup>2</sup>					She	ets		Rolls			Spectral	Safelight		Recommended
Film / Product Code	ASTM E1815	ISO 11699-1 EN 1SO 11699-1	Notched	AGFA	FUJI	Non-interleaved (1)	Interleaved (5)	READY-PACK II (2)	PB Contactpak (7)	NIF Rolls (bulk) (359)	Lead Pack (382)	Ready Pack (381)	Sensitivity	Filter	Developer Fixer	Starting Points
DR50 / 6536	Special	C1	<b>√</b>	D2	IX25	<b>√</b>										<b>AUTOMATIC</b> 8 minute cycle Developer Time and
M100 / 5532	Class 1	C2	✓	D3	IX50	✓		✓	✓	✓	✓	✓			<b>DEVELOPER</b> INDUSTREX Single Part Developer Replenisher, mixed 1:3 w/H₂0	Temperature: 100 seconds @ 26° C (79°F)
MX125 / 4748	Class 1	C3		D4	IX50	✓	✓	✓	✓	<b>√</b>	✓	✓	X-ray and visible	(Red) 1, 2 or	Replenishment Rate: 665 mL/m <sup>2</sup>	5 minute cycle Development Time and Temperature:
T200 / 6537	Class 1	C4	✓	D5	IX80	✓	✓			✓	✓		blue light	GBX-2	FIXER	$60 \text{ seconds } @ 30^{\circ} \text{ C}$ $(86^{\circ} \text{ F})$
AA400 / 5533	Class 2	C5	✓	D7	IX100	✓	✓	✓	✓	✓	✓	✓			INDUSTREX LO Fixer and Replenisher, mixed 1:3 w/H <sub>2</sub> 0 Replenishment Rate: <sup>4</sup>	MANUAL <sup>6</sup> Development Time and  Temperature:
HS800 <sup>5</sup> /5747			~	D8/ F8	IX150	<b>√</b>			<b>~</b>	<b>√</b>					1200 mL/m <sup>2</sup>	4 minutes @ 22° C (72° F)

<sup>&</sup>lt;sup>1</sup> Please refer to the NDT Resources at www.carestream.com for film and chemistry technical data.

# <sup>3</sup> Automatic

INDUSTREX Single Part Developer Replenisher to make 40L, CAT No. 531 5288 INDUSTREX Single Part Developer Starter to make 19L, CAT No. 835 1413 INDUSTREX LO Fixer and Replenisher to make 40L, CAT No. 515 9082

#### Manual

INDUSTREX Manual Developer Kit to make 40L, CAT No. 105 7009

- Kit contains 2 five-liter bottles of developer, 2 one-liter bottles of developer and 2 bottles of stop bath. INDUSTREX Manual Fixer Kit to make 40L, CAT No. 105 7017

- Kit contains 2 five-liter bottles of fixer, 2 one-liter bottles of fixer and 2 bottles of rinse solution. Sold separately as

INDUSTREX Manual Developer to make 40L, CAT No. 532 0635
INDUSTREX Manual Fixer to make 40L, Cat No. 532 0643
INDUSTREX Manual Stop Bath to make 40L, CAT No. 105 4873
INDUSTREX Manual Rinse Solution to make 40L, CAT No. 105 7025

<sup>&</sup>lt;sup>2</sup> Classification applies to INDUSTREX films processed in INDUSTREX chemicals, not the other manufacturer's product they are replacing.

<sup>&</sup>lt;sup>4</sup> For optimum archivability, such as required for nuclear applications, a 10 % increase in fixer replenishment rate may be desirable. For more information, consult TI-6K7080 INDUSTREX Films Technical Data.

<sup>&</sup>lt;sup>5</sup> HS800 displays high speed and contrast throughout an extended range of optical densities when used with fluorescent and fluorometallic screens. HS800 is recommended for use with LANEX Fast Screens, CAT No. 116 0688.

<sup>&</sup>lt;sup>6</sup> Eliminate guesswork in determining the proper exposure and get more consistent results by using the INDUSTREX Ir192 Film Exposure Calculator available through your regional Carestream NDT sales manager.





# Certificate of Registration

QUALITY MANAGEMENT SYSTEM - ISO 9001:2015

This is to certify that: Carestream Health, Inc

150 Verona Street

Rochester New York 14608 USA

Holds Certificate No: FM 537916

and operates a Quality Management System which complies with the requirements of ISO 9001:2015 for the following scope:

The design, development, manufacture, and service of digital radiography imaging systems (such as INDUSTREX digital systems) and accessories for the non-destructive testing industry.

For and on behalf of BSI:

Carlos Pitanga, Chief Operating Officer Assurance – Americas

Original Registration Date: 2008-07-17 Effective Date: 2019-10-21 Latest Revision Date: 2019-09-24 Expiry Date: 2022-10-20

Page: 1 of 2

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Certificate No: **FM 537916** 

#### Location Registered Activities Carestream Health, Inc The design, development, manufacture, and service of digital radiography imaging systems (such as INDUSTREX digital 150 Verona Street systems) and accessories for the non-destructive testing Rochester industry. **New York** 14608 USA The design and manufacture of digital radiography imaging Carestream Health, Inc systems (such as INDUSTREX digital systems) and 1049 West Ridge Road accessories for the non-destructive testing industry. Rochester New York 14615 USA



Original Registration Date: 2008-07-17 Effective Date: 2019-10-21 Latest Revision Date: 2019-09-24 Expiry Date: 2022-10-20

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November 2013

# CERTIFICATION OF INDUSTREX FILM SYSTEMS ACCORDING TO RCC-M code

INDUSTREX<sup>™</sup> Film Types Covered: M100, MX125, T200 and AA400

The RCC-M code defines the design and construction rules for the mechanical components of nuclear power plants. The RCC-M code classifies film systems into 6 classes in accordance with the EN ISO 11699-1:2011 standard. The EN ISO 11699-1:2011 standard has been prepared by Technical Committee ISO/TC 135 "Non-destructive testing" and approved by Technical Committee CEN/TC 138 "Non-destructive testing". EN ISO 11699-1:2011 supersedes EN 584-1:2006.

### **Processing Conditions:**

	Developer	Developer Immersion Time	Temperature
Automatic	INDUSTREX SP Dev	100 Seconds (8' Cycle)	26°C (79°F)

### Film System Classification:

Film	Process	CEN	Dose	Grad	lient	Sigma D	Ratio	EN ISO 11699-1
Туре	Cycle	Speed	mGY	D = 2	D = 4	at D = 2	G/sigma <sub>D</sub>	Class
M100	Auto	100	10,7	4,7	8,8	0,018	261	2
MX125	Auto	125	7,4	4,5	8,0	0,021	214	3
T200	Auto	250	4,4	4,3	7,1	0,025	172	4
AA400	Auto	400	2,8	4,3	7,3	0,032	134	5

These classifications will be valid if above processing cycle is implemented and in control.

#### Exposure:

All exposures have been made in accordance with EN ISO 11699-1:2011 and EN 584-1:2006.

Sincerely,

Joseph M. Murphy, Product Manager

Joseph M. musher



Certificate N°: BAM/ZBA/004/06



4th Revised version

Hereby it is confirmed by the BAM Certification Body, that the industrial X-ray film system 12200 Berlin, Germany with the designation

T: +49 30 8104-0 F: +49 30 8104-7 2222

# Industrex T200 Film, processed in the Industrex Single Part Developer,

# automatic film processing with immersion time of 100 seconds, developer temperature 26 °C

of the manufacturer

Carestream Health, Inc. Rochester, New York, 14608 USA

meets the requirements of film system class C 4 for industrial X-ray films systems for radiographic testing according to ISO 11699-1:2012 as well as the requirements of the ASTM system class I according to ASTM E 1815-08 (2013).

Certificate holder according to certification contract

No. BAM-ZBA-0013-2007-Carestream Health S.A., 2nd Revised Version:

Carestream Health Suisse SA Centre "Les Tuillières" Route de Cité-Ouest, 2 1196 Gland Switzerland

According to standard ISO/IEC 17065:2012 (formerly: EN 45011:1998) the certification comprises a type examination with periodical surveillance of the products and quarterly surveillance of the manufacturing process data as well as a monitoring of the production site at Windsor, CO (BAM Certification System IIb).

The certificate is valid until **December 19, 2020**.

BAM test report BAM VIII.3/6637 of May 9, 2006 and the results from current monitoring procedures (reference no. BZS-GS/130/15) are constituent parts of this certificate.

> for Bundesanstalt für Materialforschung und -prüfung (BAM) Unter den Eichen 87,12205 Berlin, 2015-12-20

Dr. R. Schmidt

BAM Certification Body

Distribution list::

1st Certificate holder

BAM Assessor

BAM Certification Body

The BAM Certification Body has been accredited according to standard ISO/IEC 17065:2012 by the DAkkS (Deutsche Akkreditierungsstelle GmbH). The accreditation is valid for the scope given in certificate D-ZE-11075-21-00.

فروش انواع فیلم های پرتونگاری سنعتے

